



# **Better Training for Safer Food** *Initiative*

***Practical application  
of the alternative  
method for the  
identification of CCP***

# **BTSEF**

**Ethiopia, Addis Ababa – 2016**

Food safety

**PRINCIPLE OF OCCURENCE  
OF FOOD ACCIDENTS  
(Biological, chemical, physical)**

**CAUSING ECONOMIC LOSS OR  
FOOD-BORNE POISONING**



**ALL TYPES OF RISKS**  
 Biological, chemical, physical  
 Stage of contamination

**BIOLOGICAL RISKS**  
 Bacteriological, parasitic  
 Stage of multiplication  
 and/or survival

Lack of health control  
 at recruitment  
 (and later)  
**OPERATORS**

Lack of hygiene  
 control in  
 handling  
CONTAMINATION

Lack of control of  
 physicochemical  
 parameters: time, T°  
 pH, Aw

Over population of  
 common flora and/  
 or disease bearing  
 germs

MULTIPLICATION

LOSS  
TOXI-INFECTION

survival

**ENVIRONMENT GERMS**  
 Premises, tools,  
 Pests, raw materials

**PRINCIPLE OF OCCURRENCE OF  
 FOOD ACCIDENTS CAUSING  
 ECONOMIC LOSS OR FOOD POISONING**

Food safety

## **KEY DEDUCTIONS OF THE DIAGRAM OF OUTBREAK OF ECONOMICAL LOSS OR FOOD-BORNE POISONING**

***The concomitant intervention of the contamination and the multiplication is essential to the appearance of a food accident***

***This diagram explains the mechanism of action of all the preservation methods, which reciprocally establishes its validity***

- **total control of contamination or multiplication induces a long lasting preservation (canning, freezing)**
- **partial control of only one factor or of the both , induces a short lasting preservation (refrigeration, pasteurization)**

# **SPECIFICATIONS OF COMPREHENSIVE HYGIENE MANAGEMENT METHOD**

## ***METHOD FOR ASSESSMENT, PLUS IMPLEMENTATION OF A FOOD SAFETY MANAGEMENT SYSTEM***

### ***- Assessment***

*Consists in checking that all specifications (chapters of the manual of conditions of hygiene) are taken into account in the establishment.*

### ***- Implementation***

*Consists in designing modes of action to satisfy requirements ignored (or not correctly fulfilled) in the existing system of hygiene management*

# The Alternative Method to the Codex Alimentarius Decision Tree

## Applicable to:

- food safety control means determination on a process (GHP/GMP or CCPs) by FBOs
- quick assessment of the FSMS applied on a process by inspectors/auditors



## Microbiological risk's characteristics

3 components

Contamination

Multiplication  
Survival

Controlled by GHP & GMP  
non appropriate to  
CCPs implementation

Depending on physicochemical  
parameters (Time, pH, Aw)  
suitable to CCPs implementation

“That is the reason why HACCP is essentially adapted and applicable to microbiological risks’ control with very few exceptions”:

- residues dilution or concentration in liquid foodstuffs
- neoformed substances by cooking and/or other heat treatments

## Chemical & physical risks’ characteristics

1 component

Contamination

Food safety

Controlled by GHP & GMP  
Non appropriate to  
CCPs implementation



## Flow chart Toma cheese

INPUT	CONTACTS	OPERATIONS	PARAMETERS	RISK	CONTROL MEAN
		storage			
		warming- up			
		adding morning raw milk			
		salt			
		2° warming- up			
		breaking curd/ rest			
		end of warming up put in small baskets			
		turning			
		seasoning			

C= Contamination M=Multiplication

Food (m) microbiologic (c) chemical (p) physical





## Flow chart Toma cheese

INPUT	CONTACTS	OPERATIONS	PARAMETERS	RISK	CONTROL MEAN
raw milk	tank	storage			
yeast	caldron	warming- up			
raw milk	containers	adding morning raw milk			
salt		salt			
rennet	containers	2° warming- up			
	blade	breaking curd/ rest			
	baskets	end of warming up put in small baskets			
	hands	turning			
	cave/room	seasoning			

C= Contamination M=Multiplication

Food (m) microbiologic (c) chemical (p) physical



## Flow chart Toma cheese

INPUT	CONTACTS	OPERATIONS	PARAMETERS	RISK	CONTROL MEAN
raw milk	tank	storage	T° = 6 C°		
yeast	caldron	warming- up	T° = 37 C°		
raw milk	containers	adding morning raw milk			
salt		salt			
rennet	containers	2° warming- up	T° = 37 C°		
	blade	breaking curd/ rest			
	baskets	end of warming up put in small baskets	T° = 38-39 C°		
	hands	turning			
	cave/room	seasoning			

C= Contamination M=Multiplication

(m) microbiologic (c) chemical (p) physical



## Flow chart Toma cheese

INPUT	CONTACTS	OPERATIONS	PARAMETERS	RISK	CONTROL MEAN
raw milk	tank	storage	T° = 6 C°	C(m,c,f) M	
yeast	caldron	warming- up	T° = 37 C°	C(m,f)	
raw milk	containers	adding morning raw milk		C(m,f)	
salt		salt		C(m,f)	
rennet	containers	2° warming- up	T° = 37 C°	C(m,f)	
	blade	breaking curd/ rest		C(m,f)	
	baskets	end of warming up put in small baskets	T° = 38-39 C°	C(m,f)	
	hands	turning		C(m,f)	
	cave/room	seasoning		C(m,f)	

C= Contamination M=Multiplication

(m) microbiologic (c) chemical (p) physical

# Flow chart Toma cheese



European Commission

INPUT	CONTACTS	OPERATIONS	PARAMETERS	RISK	CONTROL MEAN
raw milk	tank	storage	T° = 6 C°	C(m,c,f) M	GMP:milking GHP: cleaning plan
yeast	caldron	warming- up	T° = 37 C°	C(m,f)	GMPraw materialGHP:cleaning plan
raw milk	containers	adding morning raw milk		C(m,f)	GMP:milking GHP: cleaning plan
salt		salt		C(m,f)	GMP raw material
rennet	containers	2° warming- up	T° = 37 C°	C(m,f)	GMP raw material
	blade	breaking curd/ rest		C(m,f)	GHP: cleaning plan
	baskets	end of warming up put in small baskets	T°= 38-39 C°	C(m,f)	GHP: cleaning plan
	hands	turning		C(m,f)	GHP: cleaning plan/hands
	cave/cellar	seasoning		C(m,f)	GHP: cleaning plan

C= Contamination M=Multiplication

(m) microbiologic (c) chimical (p) physical



**THANK YOU!**

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**Better Training for Safer Food  
BTSF**