



# Better Training for Safer Food *Initiative*

**Aflatoxins**

**BTSEF**

## **Mycotoxins:**

# **Definition and general properties**

## Mycotoxins

**Secondary metabolites produced by fungi**  
on a **wide range of plant agricultural products**  
(cereals, peanuts, nuts, coffee, cocoa, grapes, spices ...)  
**both in the field and the post-harvest**, especially during storage,  
**depending on the environmental conditions**,  
with potential toxicity for both humans and animals

### Natural food contaminants

**According to FAO, at least 25% of the world's food crops are contaminated with mycotoxins**



## Mycotoxins

**Can also contaminate:**

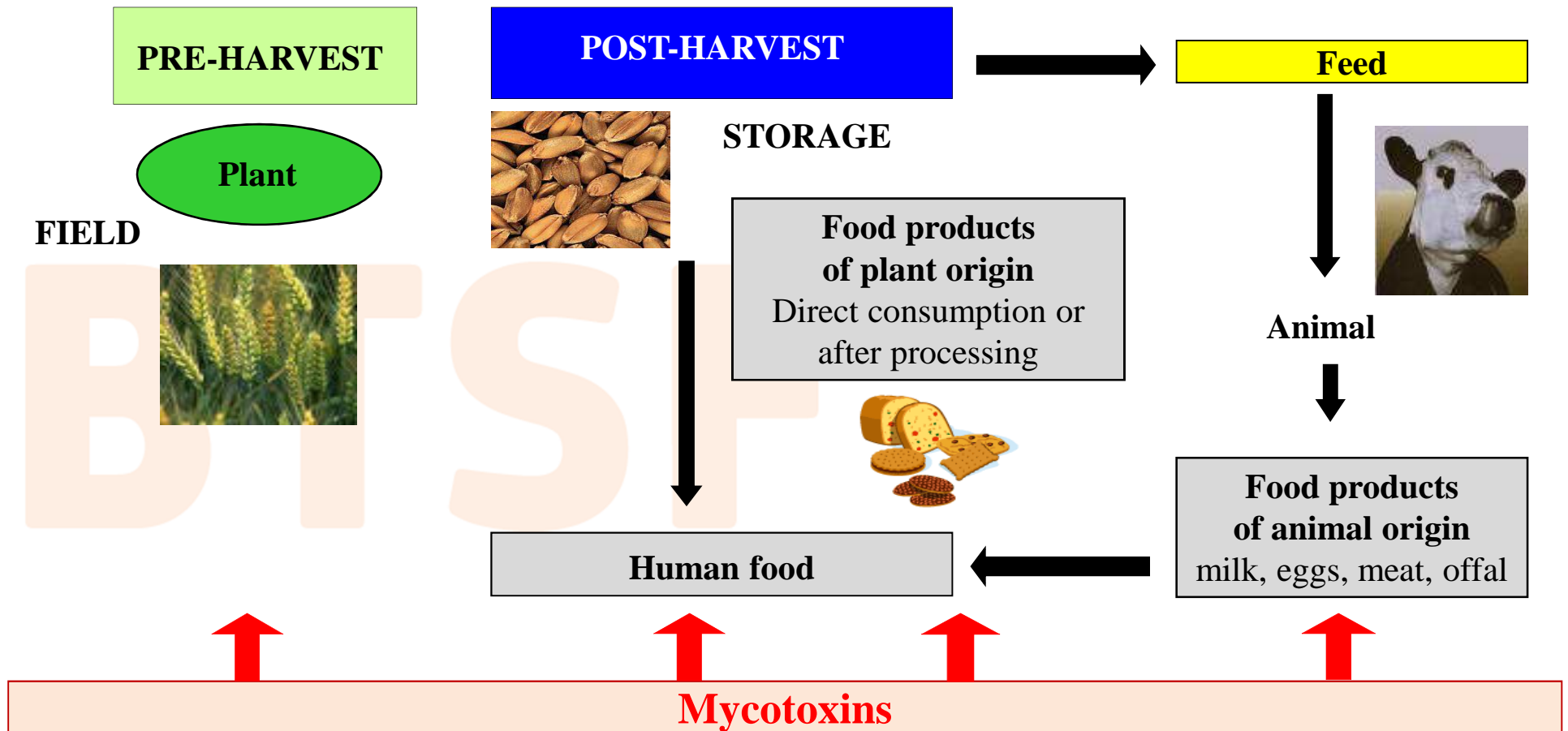
**Food products of plant origin** (beer, wine, animal feed...) due to their thermal and chemical stability



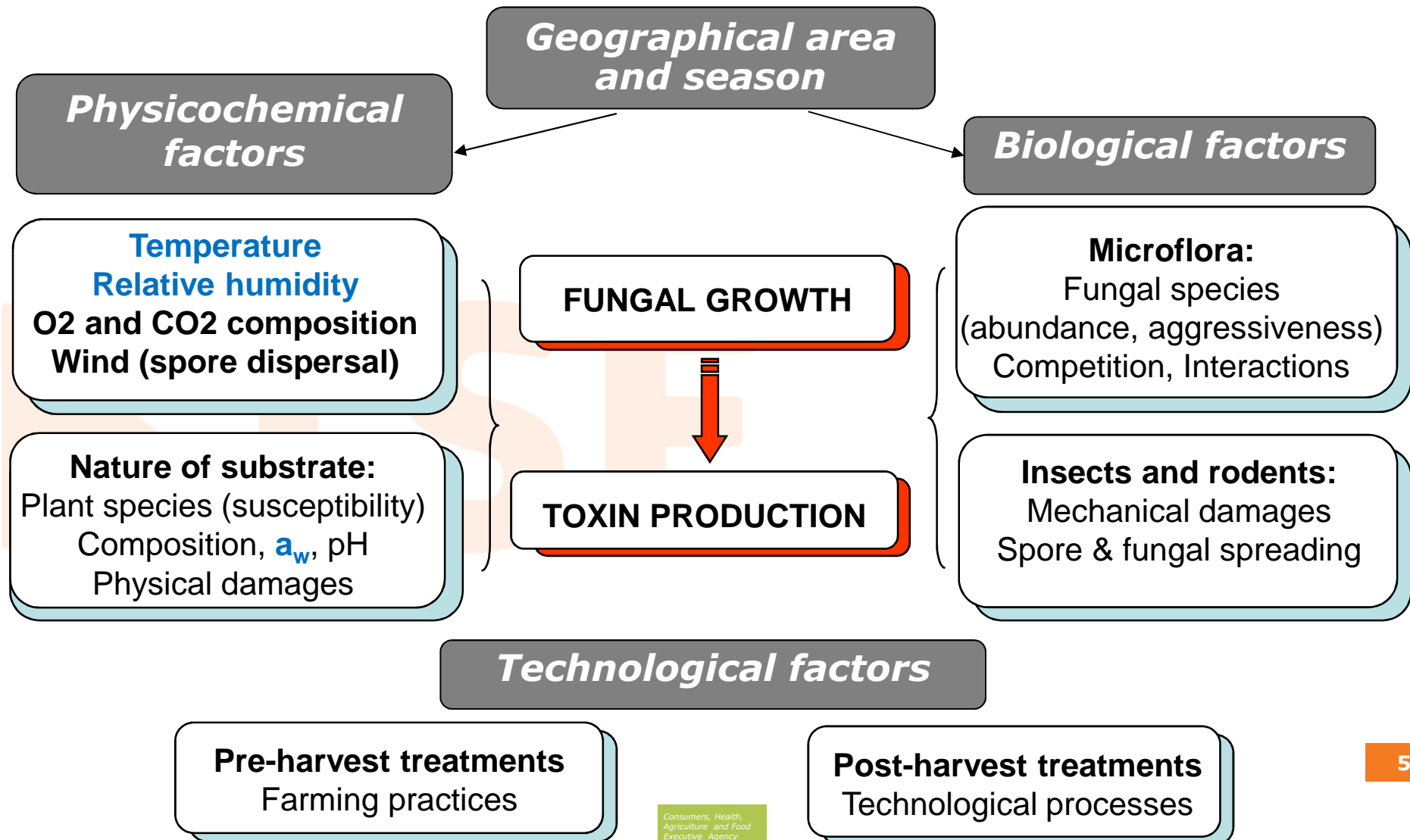
By transfer, **food products of animal origin** (milk, eggs, meat and offal from animals consuming contaminated food)



## Mycotoxin contamination along the food supply chain

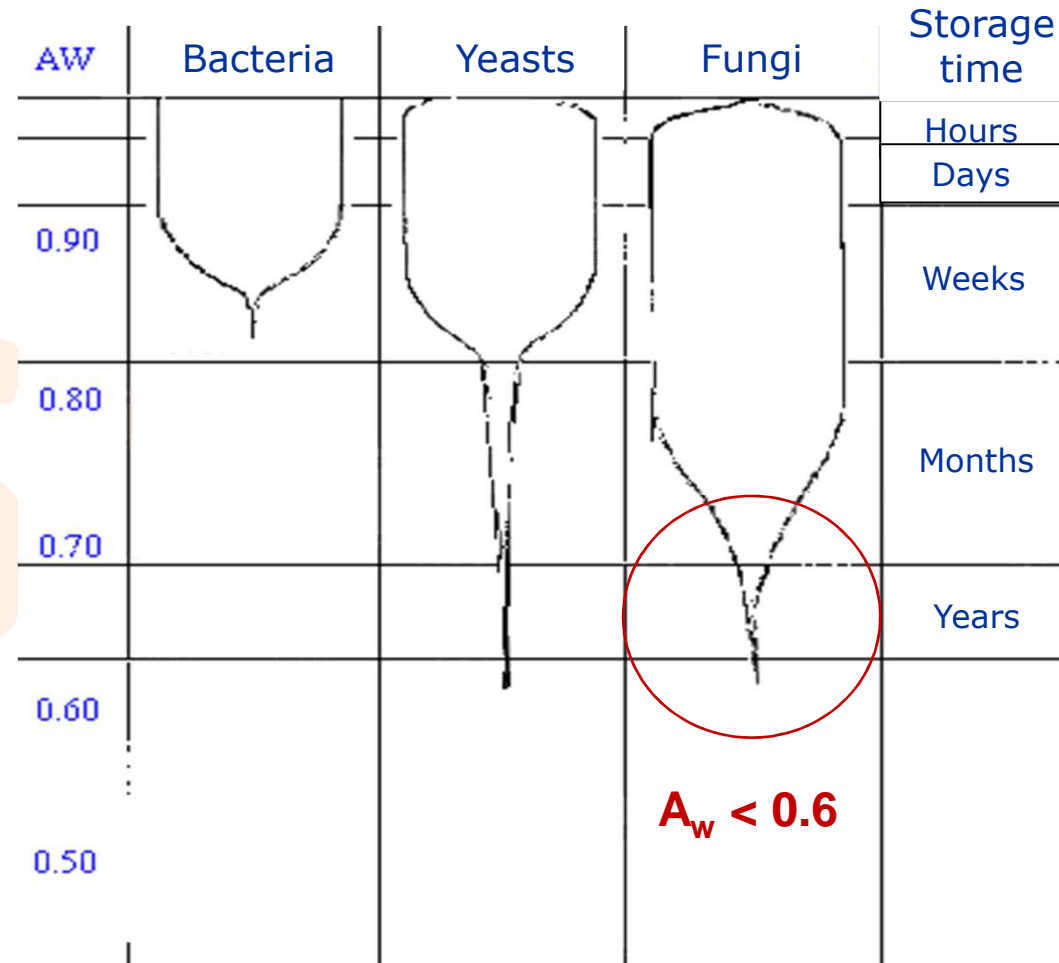


## Factors affecting fungal growth and toxin production



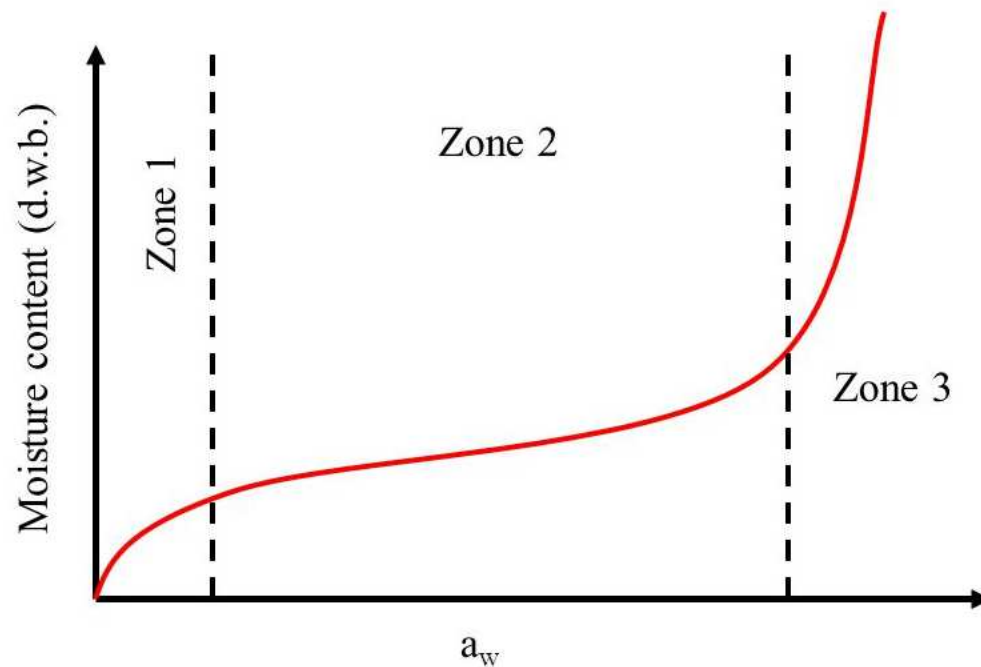
## Water activity - $a_w$

- “**Available water**” for biological reactions and microorganism growth
- **Varies** between **0** (water retained by salts, sugars, proteins) and **1** (pure water)



## Water activity - $a_w$

- The **relationship between water activity and moisture content** of a food, at a given temperature, can be studied by the **determination of the sorption isotherms**



**Zone 1 ( $a_w < 0.3$ ): strongly bound water**

**Zone 2 ( $0.3 < a_w < 0.7$ ): weakly bound water**

**Zone 3: ( $a_w > 0.7$ ): Free Water**



## Mycotoxins: major concern for human and animal health

**Various toxic effects antagonistic, additive or synergistic**

(carcinogenic, hepatotoxic, nephrotoxic, neurotoxic, genotoxic, immunotoxic...)



Presence in food and feed can cause **acute or chronic intoxications**  
**in both humans and animals**, which are sometimes **fatal**



### Regulation of mycotoxins

Numerous countries, particularly in Europe, have set maximum acceptable levels for mycotoxins in order to protect the consumer health

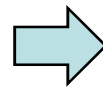
## Mycotoxins: significant economic losses for the chain actors

### Impact on trade:

Foods with mycotoxin levels higher than the regulatory limits are:

- **Rejected** or even **destroyed** by food control authorities,
- **Reprocessed** for market acceptance by the chain actors, or
- **Shipped to less demanding markets** that may constitute a new risk to human health

Ingestion of contaminated food can **lower livestock performance and even cause their death**



## **Mycotoxins considered most significant from a food and health perspective, and regulated**

More than 300 mycotoxins identified,  
Although only around 30 with toxic properties of concern

**Aflatoxins (AFB1, AFB2, AFG1, AFG2)**

**Ochratoxin A (OTA)**

**Fumonisin (FUM)**

**Trichothecenes (Deoxynivalenol - DON)**

**Zearalenone (ZEA)**

**Patulin**

## **Mycotoxins considered most significant from a food and health perspective, and regulated**

**From the African perspective, 2 classes of mycotoxins estimated to be widespread  
in major dietary staples:**

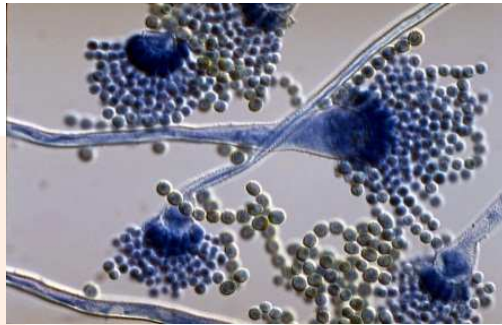
- **Aflatoxins**, mostly in maize and peanuts
- **Fumonisin**s, prevalence on maize from different parts of Africa

(Wagacha and Muthomi, 2008 - <http://www.ncbi.nlm.nih.gov/pubmed/18258326>)

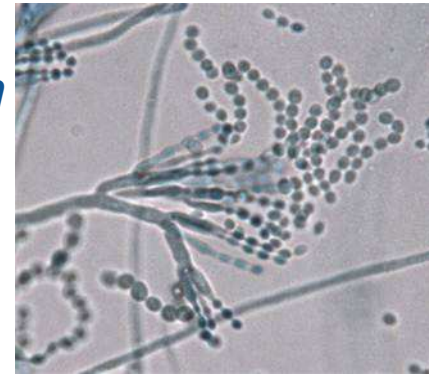
## Mycotoxin-producing fungi

Belong in particular to genera:

### *Aspergillus*



### *Penicillium*



### *Fusarium*



## Mycotoxin-producing fungi

Two groups of mycotoxin-producing fungi can be distinguished:

### **Group 1:**

Invade their substrate and produce mycotoxins on plants in the field (**field toxins**)

### **Group 2:**

Produce toxins after harvesting (**storage toxins**).

Fungi from the ground or plant debris may disseminate their spores onto the plant or seeds and then proliferate during storage if conditions allow

(AFSSA, Summary report, December 2006 - <https://www.anses.fr/fr/system/files/RCCP-Ra-MycotoxinesEN.pdf>)

## Mycotoxins and fungi

**One fungus**



**Several mycotoxins**

**≠ fungi**



**Same toxin**

**Presence of fungi**



**Presence of mycotoxins**

**Absence of fungi**



**Absence of toxins**

**Toxin can persist**

## **Mycotoxins:**

**Regulations worldwide, in Europe  
and Africa  
Codex standards**



## Regulation of mycotoxins on a worldwide basis

In 2003:

- **At least 99 countries** had mycotoxin regulations for food and/or feed
- All countries have at least **limits for AFB1 or AF B1+B2+G1+G2**
- For several other mycotoxins, specific regulations exist as well
- **Regulations harmonized** between countries belonging to economic communities (EU, Australia/New Zealand, Mercosur)

(FAO FNP 81, 2004 - <http://www.fao.org/docrep/007/y5499e/y5499e00.htm>)



## Regulation of mycotoxins in Europe

- **In 2003, 39 countries** with mycotoxin regulations (99% of the continent's population) (FAO FNP 81, 2004)
- **Europe has the most extensive and detailed mycotoxin regulations in food**  
**EU harmonized limits for AF, OTA, FUM, DON, ZEA, Patulin, Citrinin in foodstuffs** (Regulation 1881/2006/EC as amended by regulations 1126/2007/EC, 105/2010/EU, 165/2010/EU, 594/2012/EU, 1058/2012/EU and 212/2014/EU)
- **EU guidance values for T-2 / HT-2 in food and feed** (Recommendations 2013/165/EU and 2016/1319/EU)
- **EU limits for ergot sclerotia in food** (Regulation 2015/1940/EU) and **EU recommendation** (2012/154/EU) **for monitoring ergot alkaloids in food and feed**
- **EU feed limits for AFB1** (Directive 2002/32/EC)
- **EU feed guidance values for OTA, DON, ZEA, FUM** (Recommendation 2006/576/EC as amended by recommendation 2016/1319/EU)

## Regulation of mycotoxins in Africa

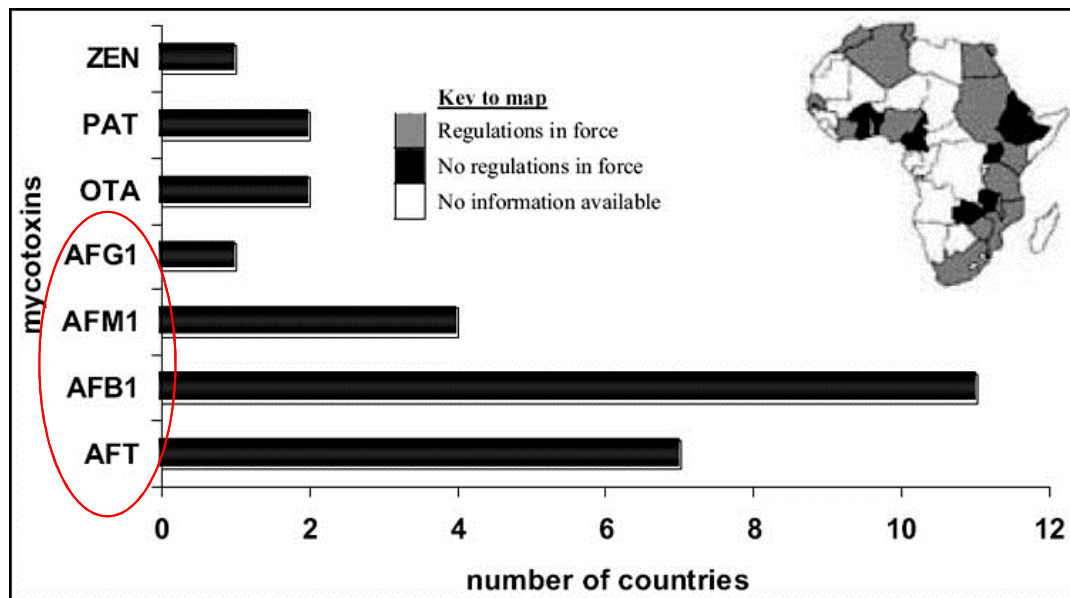
**In 2003:**

- **15 countries** with specific mycotoxin regulations (59% of the continent's population)
- Majority of the countries: regulations (probably) do not exist
- Several countries recognize that they have problems due to mycotoxins and that regulations should be developed
- Regulations **mainly for aflatoxins**
- Most detailed: Morocco

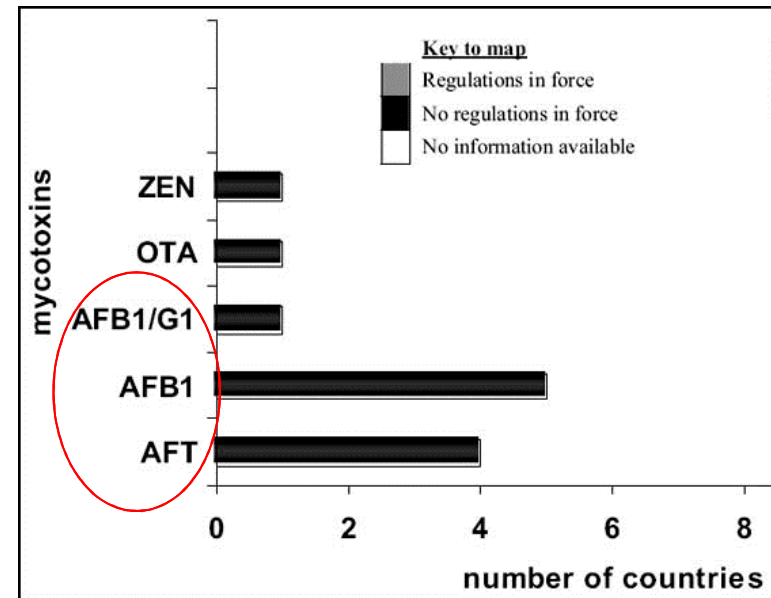
(FAO FNP 81, 2004)

## Regulation of mycotoxins in Africa

### In food, 2003



### In feed, 2003



(FAO FNP 81, 2004)

## Codex standards for mycotoxins - Codex STAN 193-1995 -

- **Total Aflatoxins** in almonds, Brazil nuts, hazelnuts, peanuts, pistachios and dried figs
- **AFM1** in milks
- **DON** in cereals and derived products
- **FUM B1 + B2** in maize grain, flour and meal
- **OTA** in wheat, barley and rye
- **Patulin** in apple juice

**C O D E X   A L I M E N T A R I U S**  
International Food Standards



World Health  
Organization



Food and Agriculture  
Organization of  
the United Nations

<http://www.fao.org/fao-who-codexalimentarius/standards/list-of-standards/en/>

## Aflatoxins:

# BT SF Nature and structure

## The main aflatoxins (AF)

AF = the most studied and regulated group of mycotoxins

**Isolated and identified in 1960** in animal feed (peanut meal) responsible for the deaths of 100 000 turkeys in the UK

### **AF B1, B2, G1, G2**

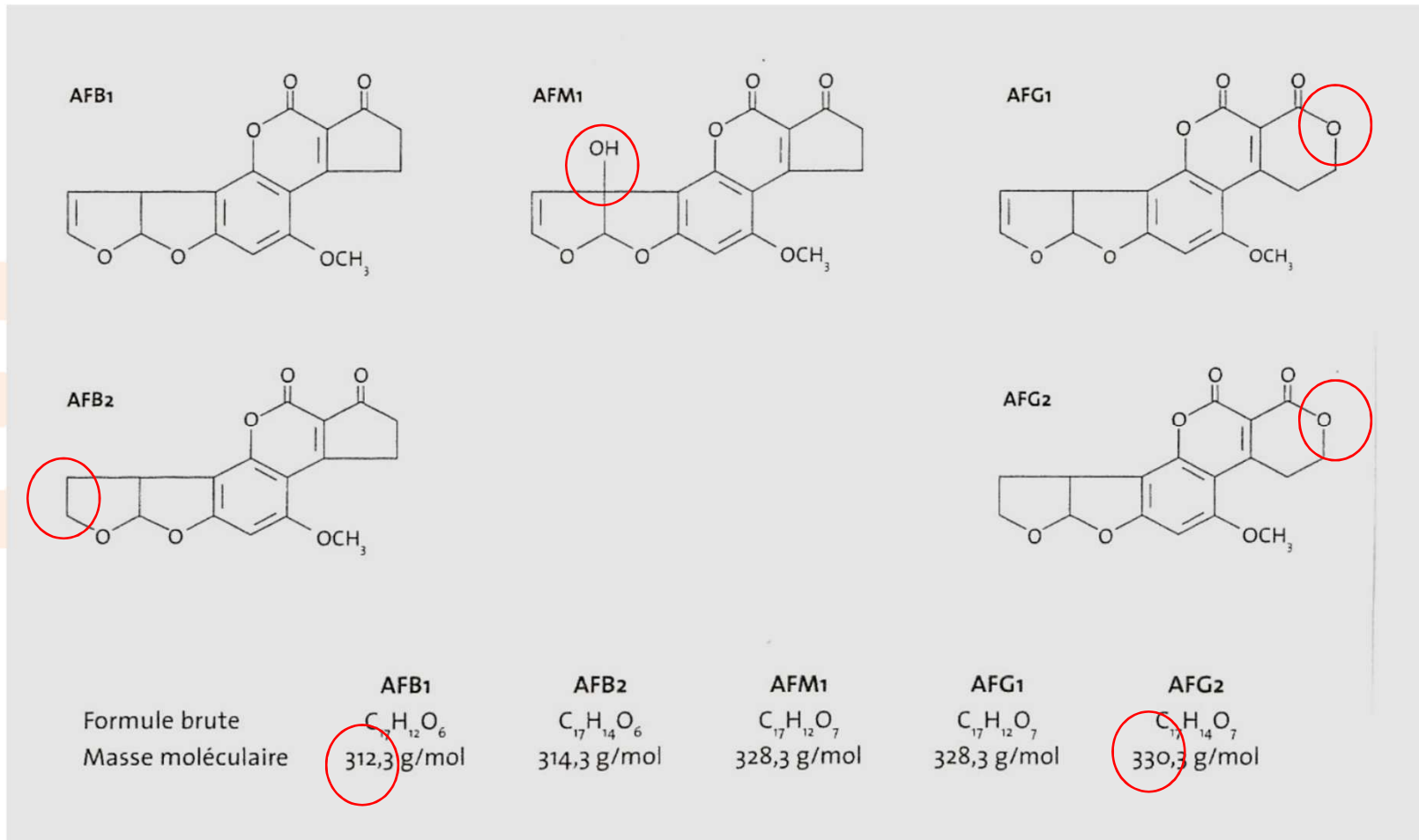
AFB1: major representative both in terms of content and prevalence in at risk foods and of its toxic effects

### **AF M1** : hydroxylated metabolite of AFB1

AFB1 absorbed by dairy cows is metabolized in the liver and excreted in milk as AFM1

## Chemical structure of aflatoxins

### Polyacetates of low molecular weight





## Aflatoxins:

### Aflatoxin-producing fungi

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## Aflatoxin-producing fungi: *Aspergillus* species

### Most common *Aspergillus* species associated with AF contamination of food crops

*A. flavus* (maize, peanuts and cottonseed)

Especially abundant in the Tropics with hot, humid climates

Toxigenic and atoxigenic strains

It has been estimated that only about 30–40 % of known isolates produce AF

**Produces AF B1, B2**



*A. parasiticus* (peanuts)

Also a tropical species, more restricted geographically and less commonly found

**Most produce AF B1, B2, G1, G2**



(Perrone *et al.*, 2014; Varga *et al.*, 2011; IARC, 2012)

<http://www.ncbi.nlm.nih.gov/pmc/articles/PMC4104701/>

[http://www.ncbi.nlm.nih.gov/pmc/articles/PMC3161756/pdf/simycol\\_69\\_1\\_005.pdf](http://www.ncbi.nlm.nih.gov/pmc/articles/PMC3161756/pdf/simycol_69_1_005.pdf)

<http://monographs.iarc.fr/ENG/Monographs/vol100F/mono100F.pdf>)

## Aflatoxin-producing fungi: *Aspergillus* species

### Other *Aspergillus* species of Section *Flavi* responsible of AF contamination

*A. nomius* in corn, nuts, and brazil nuts, especially in certain geographical area

*A. arachidicola* in peanuts

*A. mottae*, *A. sergii* and *A. transmontanensis* in maize and almonds in Portugal

### Production of AF B1, B2, G1, G2

(Perrone *et al.*, 2014)

## Aflatoxin-producing fungi: *Aspergillus* species

- Infection in field, but essentially during storage
- Tropical and temperate zones (especially during hot and humid seasons)
- *A. flavus*:  $a_w$ : 0.84-0.86      Temperatures: 25-40°C

(AFSSA, 2009 - <https://www.anses.fr/en/system/files/RCCP-Ra-Mycotoxines2009.pdf>)



## Aflatoxins:

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Contaminated foods

## Foods contaminated by aflatoxins

### AF B et G

**Cereals** (corn, wheat, rice ...) and derivatives

**Peanuts, tree nuts** (pistachios, almonds, Brazil nuts ...)

**Spices**

**Dried fruits** (figs ...)

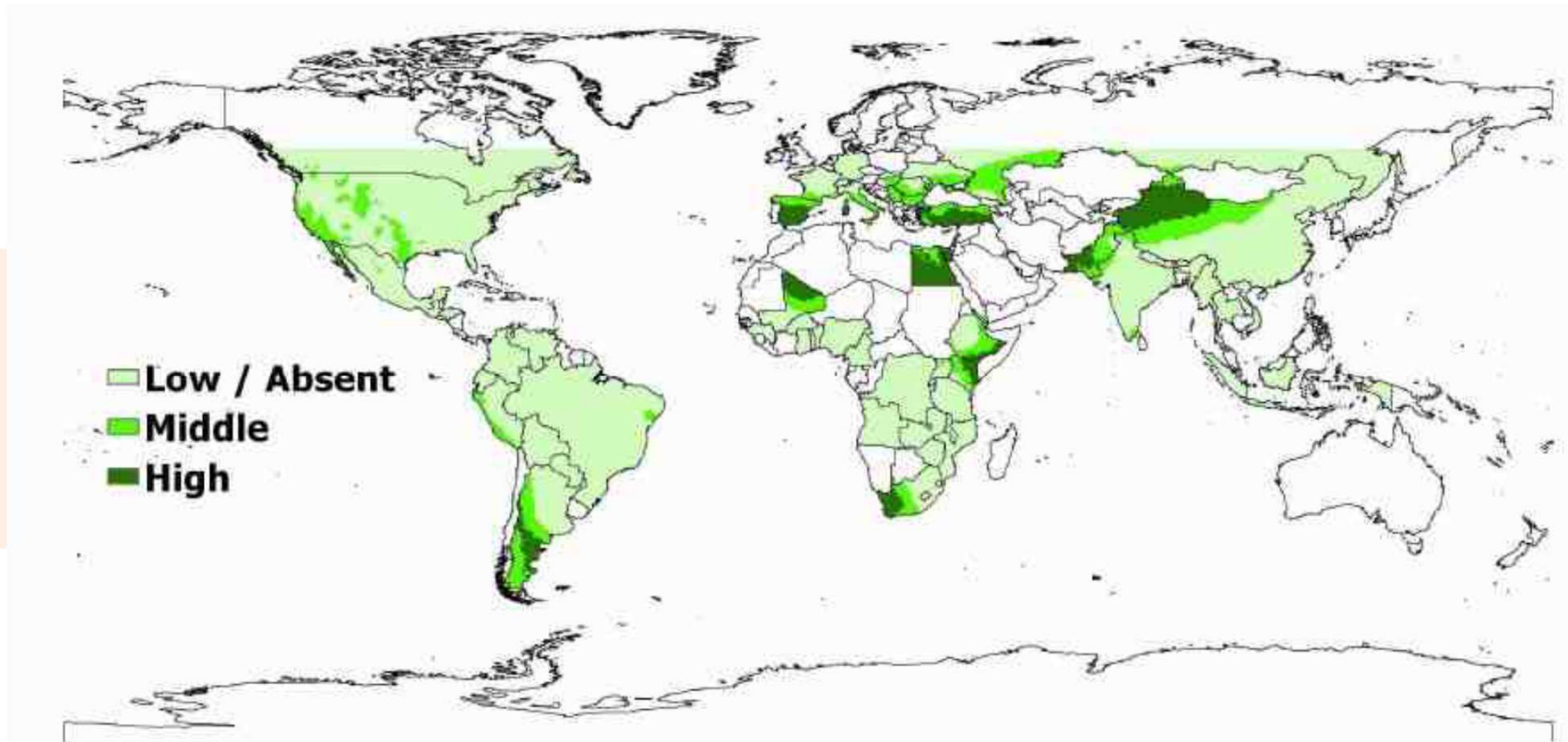
**AF M1: Milk and dairy products**



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## Foods contaminated by aflatoxins

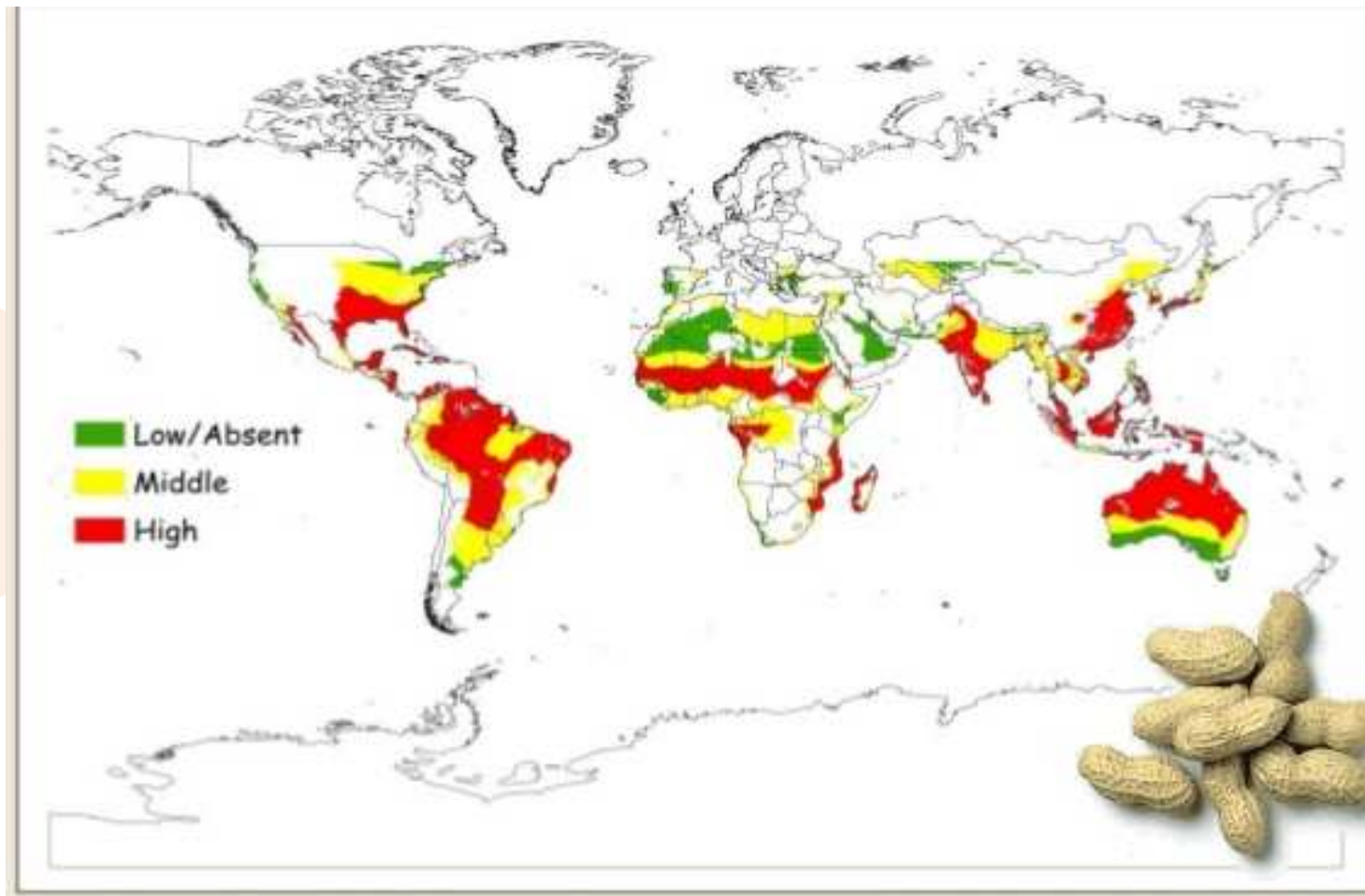
### Map of aflatoxin risk in maize



(Battilani and Logrieco, 2013)

## Foods contaminated by aflatoxins

### Prediction map of AFB1 risk in peanut growing areas





## Foods contaminated by aflatoxins

### Examples of AF occurrence data in Africa (range)



Due to consumption patterns, **maize and peanuts dominate** in terms of level of **AF exposure in Africa:**

- Peanut cake from Nigeria (20–455  $\mu\text{g}/\text{kg}$ )
- Raw peanut from Kenya (ND to 7525  $\mu\text{g}/\text{kg}$ ) and Botswana (12–329  $\mu\text{g}/\text{kg}$ )
- Maize from Benin (2–2500  $\mu\text{g}/\text{kg}$ ), Ghana (20–355  $\mu\text{g}/\text{kg}$ ), and Zambia (1–109  $\mu\text{g}/\text{kg}$ )

Other AF-contaminated food sources reported in various African countries include **cassava, tiger nuts, cowpeas, sorghum, okra, and hot peppers**

(IARC, 2015 - [http://www.iarc.fr/en/publications/pdfs-online/wrk/wrk9/IARC\\_publicationWGR9\\_full.pdf](http://www.iarc.fr/en/publications/pdfs-online/wrk/wrk9/IARC_publicationWGR9_full.pdf))

## Aflatoxins:

BT SF Toxicity

## Toxicity of aflatoxins

Carcinogenic  
Hepatotoxic  
Genotoxic  
Immunotoxic

**AFB1 > AFG1 > AFB2 > AFG2**

(AFSSA, 2009)

**According to IARC – International Agency for Research on Cancer:**  
([http://monographs.iarc.fr/ENG/Classification/latest\\_classif.ph](http://monographs.iarc.fr/ENG/Classification/latest_classif.ph))

- **Aflatoxins classified as Group 1** : carcinogenic to humans
- **AF M1 classified as Group 2B**: possibly carcinogenic to humans

**AF B1: the most toxic and potent liver carcinogen aflatoxin**

## Toxicity of aflatoxins

### → Mycotoxin risk assessment

#### **Main factors affecting mycotoxin toxicity:**

- Bioavailability
- Combined effects of several mycotoxins
- Mycotoxin amount consumed
- Continuous or intermittent ingestion of contaminated food
- Weight, age, health status, etc. of the exposed population



## Toxicity of aflatoxins

→ Mycotoxin risk assessment

### Risk assessment

Scientific phase/ Independent Scientific Experts

-> scientific advices

EU : **EFSA** (<http://www.efsa.europa.eu/fr>)



FAO/WHO: **JECFA** - Joint Expert Committee on Food Additives  
(<http://www.codexalimentarius.org/scientific-basis/jecfa/fr/>)

## Toxicity of aflatoxins

### → Mycotoxin risk assessment

**Risk assessment** is a probability

Zero risk does not exist

Method developed to define the health effects of exposure of individuals or populations to hazards (chemical or biological) using the scientific facts

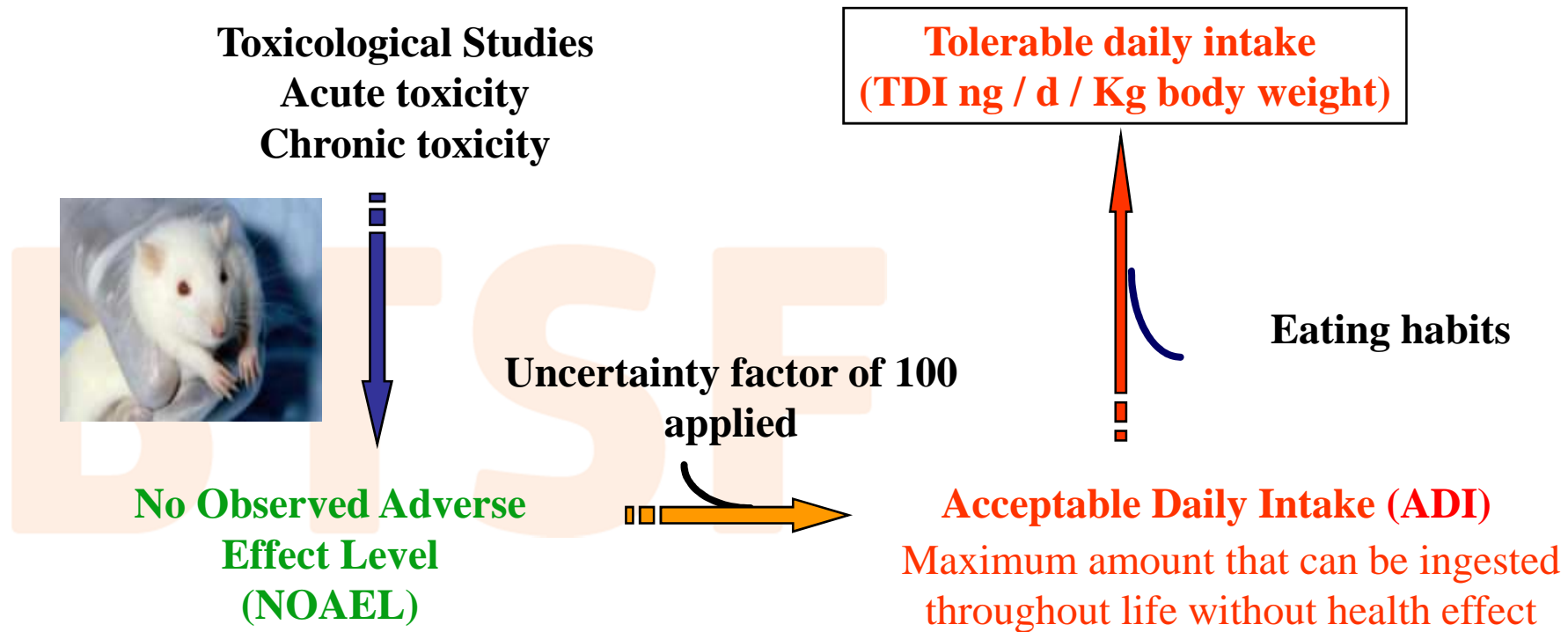
Include 4 steps:

- 1) **Hazard Identification:** mycotoxins
- 2) **Hazard characterization:** dose-response relationship
- 3) **Hazard exposure:** level of food contamination and food consumption data
- 4) **Risk Characterization**

☞ From hazard concept to risk concept

## Toxicity of aflatoxins

### → Mycotoxin risk assessment



**LD 50 (mg/kg): Lethal dose 50 : dose that kills 50% of animals**

**Uncertainty factor:** the lowest NOAEL in animal studies is divided by 100, 10 for extrapolation from animals to humans and 10 for variation between individuals, to arrive at a ADI

## Toxicity of aflatoxins

### No acceptable daily intake (ADI):

Genotoxic carcinogenic effects with no threshold (i.e. no-effect concentration limit cannot be established, toxic at all tested concentrations ), hence application of the **ALARA** (As Low As Reasonably Achievable) **principle**

According to epidemiological data in Europe:

Ingestion of 1 ng of aflatoxins / kg b.w./d would increase the incidence of liver cancer of 0,013 cancer per year per 100 000 people (JECFA)

**Oral LD 50 (Average Lethal Dose) in mouse**  
(mg / kg b.w.)

**9 (AFB1)**

(AFSSA, 2009)



## Aflatoxins:

**Regulations in Europe and Africa**

**Codex standards**

## Maximum levels of aflatoxins ( $\mu\text{g}/\text{kg}$ )

Commission regulations (EC) 1881/2006 as amended by (EU) 165/2010 & 1058/2012

Foodstuffs	B1	B1+B2+G1+G2
<b>Intended for direct human consumption or use as an ingredient in foodstuffs</b>		
Almonds, pistachios and apricot kernels	8	10
Hazelnuts and Brazil nuts	5	10
<b>Peanuts</b> , other tree nuts, dried fruit, <b>cereals and derived products</b>	2	4
<b>To be subjected to sorting, or other physical treatment, before human consumption or use as an ingredient in foodstuffs</b>		
<b>Peanuts</b> , hazelnuts and Brazil nuts	8	15
Almonds, pistachios and apricot kernels	12	15
Other tree nuts, dried fruit, <b>maize</b> and rice	5	10
Dried figs	6	10
Spices	5	10
Processed cereal-based foods and baby foods for infants and young children	0,10	-

## Maximum levels of aflatoxins ( $\mu\text{g}/\text{kg}$ )

Commission regulations (EC) 1881/2006 as amended by (EU) 165/2010

Foodstuffs	B1	B1+B2+G1+G2	M1
Raw milk, heat-treated milk and milk for the manufacture of milk-based products	-	-	0.05
Infant formulae and follow-on formulae, including infant milk and follow-on milk	-	-	0.025
Dietary foods for special medical purposes intended specifically for infants	0.10	-	0.025

## Maximum levels of aflatoxins ( $\mu\text{g}/\text{kg}$ )

### General standard for contaminants and toxins in food and feed - CODEX STAN 193-1995 -

Foodstuffs	B1+B2+G1+G2	M1
Almonds, Brazil nuts, hazelnuts, pistachios (after removal of shell)		
• “Ready to eat”	10	
• Intended for further processing	15	
Peanut seeds or kernels intended for further processing	15	
Dried figs “ready to eat”	10	
Milks		0,5

## Maximum levels of aflatoxins ( $\mu\text{g}/\text{kg}$ )

### In Africa

Country	Food	B1	B1+B2+G1+G2	M1
Kenya	Peanut (product)s, vegetable oils		20	
Malawi	Peanuts (export)	5		
Mauritius	All foods	5	10	
	Peanuts	5	15 (+M1M2)	
Mozambique	Peanut, peanut milk		10	
South Africa	All foodstuffs	5	10	
	Milk			0,05
Tanzania	Cereals, oil seeds	5	10	
Zimbabwe	Foods, peanuts, maize, sorghum	5		

(FAO FNP 81, 2004)

## Aflatoxins:

### Health and economic impacts

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## Aflatoxin impacts on human health

### Chronic toxicity

**Over 5 billion people** worldwide are **at risk of chronic exposure to AF** in food, mainly in developing countries

#### **Effects of chronic low-level exposure to AF:**

Hepatocellular carcinoma (HCC), liver cirrhosis

Immuno-suppression

Increased susceptibility to some infectious diseases (HIV-AIDS), and maternal and child health problems such as anemia, malnutrition, stunting, wasting

**Concomitant exposure to AF and HBV** (hepatitis B virus) **greatly increases HCC risk**

**In sub-Saharan Africa**, about **26 000 people die each year** of liver cancer associated with AF exposure

(IARC, 2015; Wu and Guclu, 2012; Strosnider *et al.*, 2006

<http://journals.plos.org/plosone/article/asset?id=10.1371%2Fjournal.pone.0045151.PDF>

<https://www.ncbi.nlm.nih.gov/pmc/articles/PMC1764136/pdf/ehp0114-001898.pdf> )

## Aflatoxin impacts on human health

### Acute toxicity

Acute high-level exposure to AF, which is less common, can result in **aflatoxicosis**, which manifests as severe, acute hepatotoxicity **with a case fatality rate of about 25%**.

Early symptoms: anorexia, malaise and low-grade fever

Later symptoms: vomiting, abdominal pain, jaundice, fulminant hepatic failure and death

**Acute aflatoxicosis outbreaks** → recurring public health problem **in developing countries:**

**In Kenya**, several acute aflatoxicosis outbreaks over the past 25 years with hundreds dead.

In 2004, 317 people became ill and 125 died as a result of consuming highly AF contaminated maize (with **AFB1 levels as high as 4400 µg/kg**)

**In Nigeria**, 2005: more than 100 deaths

**In Western India**, 1974: 397 cases and 106 deaths

(Wagacha and Muthomi, 2008  
Strosnider *et al*, 2006)



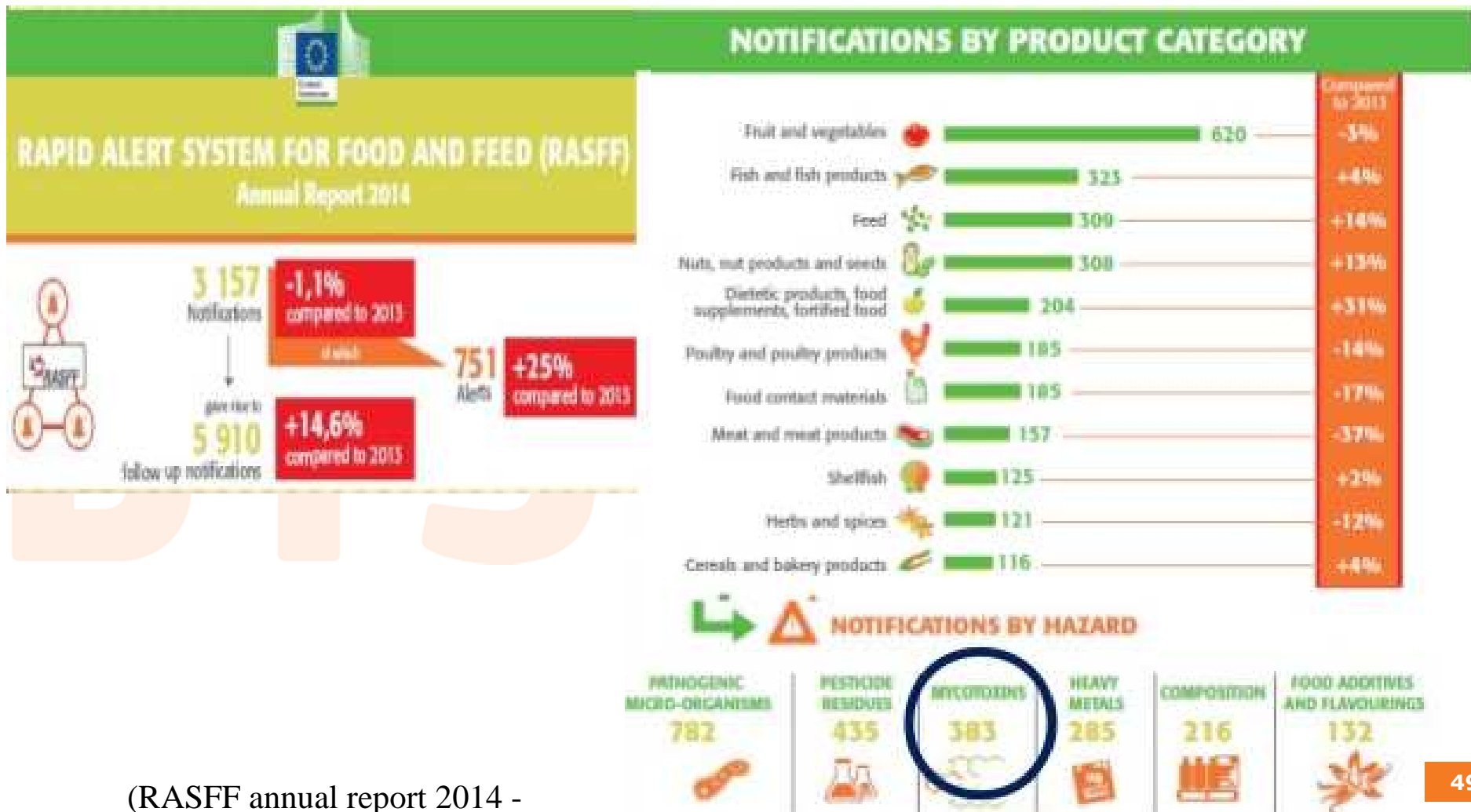
## Aflatoxin impacts on animal health

- **Liver damage**
- **Gastrointestinal dysfunction**
- **Immune system suppression**
- **Lower feed conversion ratios**
- **Reduced productivity**
- **Decreased milk and egg yield**
- **Decreased reproductive performance**
- **Embryonic death**
- **Death (cattle, turkey, poultry, swine..)**

(Iheshiulor *et al.*, 2011)

<http://scialert.net/qredirect.php?doi=ajas.2011.19.33&linkid=pdf>

# RASFF notifications in 2014



(RASFF annual report 2014 - [http://ec.europa.eu/food/safety/rasff/index\\_en.htm](http://ec.europa.eu/food/safety/rasff/index_en.htm))

## RASFF 2014 mycotoxin notifications in food and feed

Notification Type	Food	Feed	Food & Feed
Alert	46	7	53
Border rejections	270	10	280
Information for attention	37	7	44
Information for follow up	4	2	6
<b>TOTAL</b>	<b>357</b>	<b>26</b>	<b>383</b>

About 73%

B

## RASFF 2014 aflatoxin notifications in food and feed

Mostly from nuts, nut products & seeds (218: about **64%**)  
of which a significant part was for **peanuts** (89: about **41%**)

**About 88 %**

Hazard	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014
Aflatoxins	839	946	801	705	902	638	649	585	484	341	<b>338</b>
Deoxynivalenol (DON)				10	4	3	2	11	4	8	6
Fumonisin	14	2	15	9	2	1	3	4	4	7	2
Ochratoxin A	27	42	54	30	20	27	34	35	32	54	37
Patulin		6	7		3						
Zearalenone			1	6	2				4		
Total mycotoxins	880	996	878	760	933	669	688	635	528	410	383

(RASFF annual report 2013 and 2014

[http://ec.europa.eu/food/safety/rasff/docs/rasff\\_annual\\_report\\_2013.pdf](http://ec.europa.eu/food/safety/rasff/docs/rasff_annual_report_2013.pdf))

## Aflatoxins:

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## Prevention and control

## Aflatoxins: prevention and control

Understand fungal growth & AF production along the production chain

Identification of critical points & factors

Develop & validate  
preventive and controlling measures  
in pre- et post-harvest

Sampling and analytical methods  
for AF surveillance & monitoring

Key Point: preparation of  
representative samples

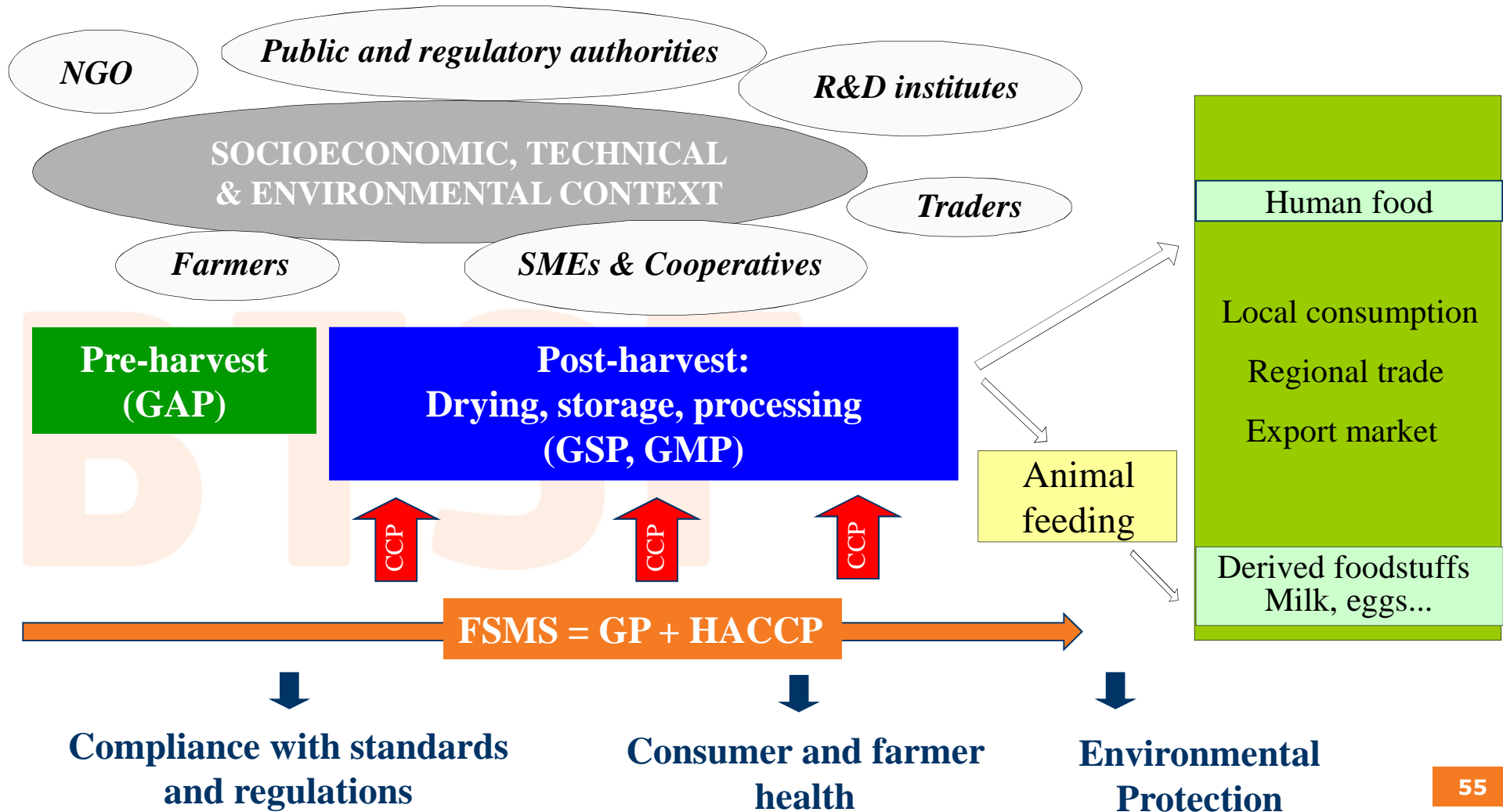
Adoption of a food safety management system (FSMS), applied to aflatoxin control,  
by the food chain actors

Promote the implementation of good production practices  
(GAP, GSP, GMP, HACCP)

## Aflatoxins: prevention and control

- **Integrated approach, from farm to fork**  
Limit the risks of AF contamination along the food chain
- **Concerted effort of all actors along the food production chain**  
Private sector (farmers, industries...), R&D institutes, public and regulatory authorities, NGO, Civil Society Organizations...  
☞ Need for adequate social organization & coordination between chain actors
- **Multidisciplinary approach**  
By integrating technical, socio-economical and environmental aspects to develop a sustainable AF management system
- **Prioritize preventive measures to curative measures**
- **Promote incentives for the adoption of the FSMS**

## Aflatoxins: prevention and control







## Aflatoxins: prevention and control

Codes of Practice of Codex alimentarius (CAC/RCP)

[http://www.codexalimentarius.org/standards/list-standards/en/?no\\_cache=1](http://www.codexalimentarius.org/standards/list-standards/en/?no_cache=1)

### On food hygiene:

General Principles of Food Hygiene

Code of Hygienic Practice for specific food

### On aflatoxin prevention and reduction:

Codes of Practice for the Prevention and Reduction of :

- **Mycotoxin** Contamination in **Cereals**
- **Aflatoxin** Contamination in **Peanuts**
- **Aflatoxin** Contamination in **Tree Nuts**
- **Aflatoxin** Contamination in **Dried Figs**

Code of Practice for the Reduction of **Aflatoxin B1** in **Raw Materials and Supplemental Feedingstuffs for Milk-Producing Animals**



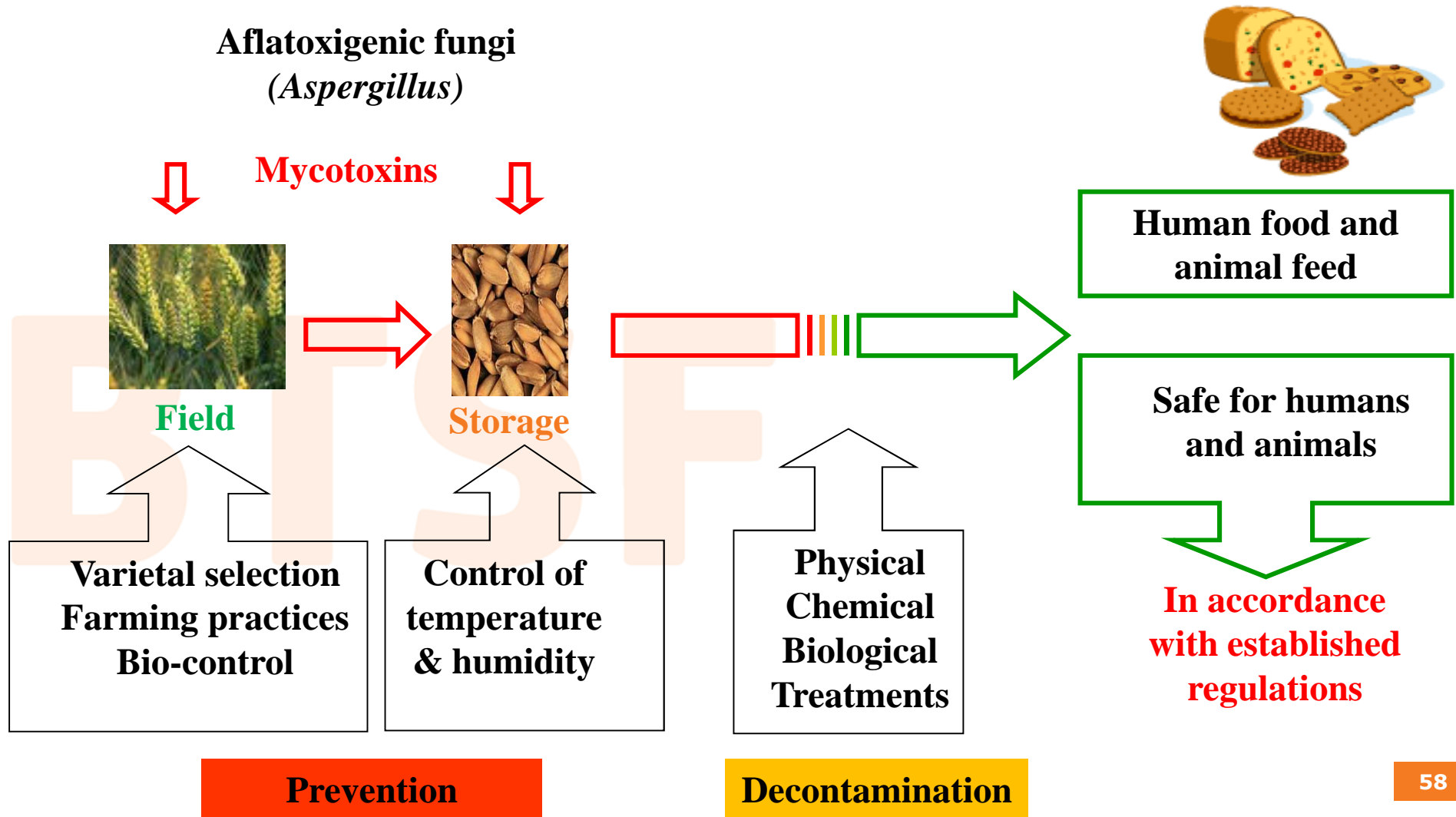
## Aflatoxins: prevention and control

### Referential harmonizing food hygiene management in Africa

elaborated as part of the program  
"Better Training for Safer Food - BTSF- Africa"  
funded by the European Union

BTSF

## Aflatoxins: prevention and control



## Aflatoxins: prevention at pre-harvest

### Varietal selection: resistant varieties

- Example: early peanut varieties resistant to aflatoxins  
The resistance lies in the maturing capacity of seeds under high water stress (drought)

Seed maturity promotes the production of substances recognized for their protective and anti-fungal properties: phytoalexins, tannins and phenolics

- Plant breeding:  
Elimination of genes contributing to their susceptibility to mycotoxins  
Adding anti-mould and anti-toxin genes

## Aflatoxins: prevention at pre-harvest

### Farming practices

- Crop rotation and tillage
- Remove debris that can serve as a substrate for fungi
- Planting and irrigation date adapted to prevent water stress
- Keep the recommended spaces between plants
- Appropriate use of fertilizers, insecticides / fungicides, herbicides
- Avoid mechanical damages of plants
- Harvest maturity

## Aflatoxins: prevention at pre-harvest

### Biological control

Using competitor microorganisms: native atoxigenic fungi

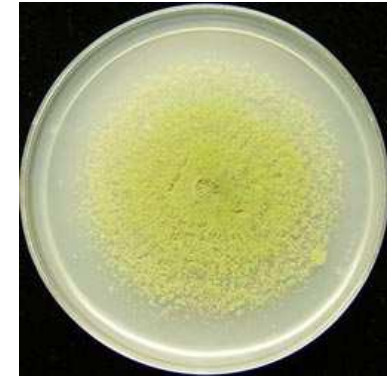
- Aflasafe for maize and peanut in Nigeria
- AF36 for maize and cotton, and aflu-guard® for maize and peanut in USA

**NB: Biocontrol methods: check that other mycotoxins are not produced**

## Aflatoxins: prevention at pre-harvest

### Biological control

- Aflasafe for peanut, maize : <http://www.aflasafe.com/>



Contains a mixture of 4 atoxigenic strains of *A. flavus* of Nigerian origin

They have inherent defects in one or more of the 26 genes in the aflatoxin biosynthetic pathway

The selected atoxigenic strains belong to genetic groups that possess only atoxigenic strains

**Reduction of 80 to 90% of AF contamination in maize and peanuts in Nigeria**

## Aflatoxins: prevention at pre-harvest





## Aflatoxins: prevention at post-harvest

Critical factors	<b>Proper drying</b> <b>as quickly as possible</b>
Low moisture content and water activity ( $a_w$ )	<b>Appropriate temperature &amp; time</b>  Products should be dried to a safe moisture content ( $a_w < 0.7$ ) Grains: MC < 14% Peanuts: MC < 8% Cotton seeds: MC < 10%  Process adjustments where operating limits are violated
Avoid cross-contamination	Cleaning of dryers



## Aflatoxins: prevention at post-harvest

Critical factors	Proper storage
<p>Low moisture content and <math>a_w</math> to be kept after drying (avoid re-wetting)</p> <p>Temperature</p>	<p><b>Control of humidity, temperature, ventilation</b> Appropriate storage facility &amp; packaging</p> <p>Process adjustments where operating limits are violated</p>
<p>Avoid immature, mouldy &amp; damaged products</p>	<p><b>Manual or mechanical sorting/segregation</b>, based on product density, colour, damages, greenish-yellow fluorescence under UV light...</p> <p>Use of antifungal treatments</p>
<p>Avoid pest physical damages</p>	<p>Appropriate packaging</p> <p>General hygiene</p> <p>Pest control</p>
<p>Avoid cross-contamination</p>	<p>Cleaning of stores &amp; packaging</p>



**Intact**



**Insect attack**



**Mouldy**

## Aflatoxins: prevention at post-harvest

Critical factors	Proper transportation
Low moisture content and $a_w$ to be kept	Control of humidity, temperature, ventilation Appropriate packaging
Avoid mouldy & damaged products	Appropriate food state
Avoid pest physical damages	Appropriate packaging General hygiene Pest control
Avoid cross-contamination	Cleaning of containers... & packaging Containers should be clean, dry and free of insects & fungal growth



## Aflatoxins: post-harvest treatments

<p><b>Physical treatments</b></p>	<p><b>Heating</b> (autoclaving, groundnut roasting; maize extrusion...)  Decreases AF levels, but AF not completely destroyed</p> <p><b>Controlled atmosphere:</b> AF production greatly restricted if O<sub>2</sub>&lt;1% and CO<sub>2</sub> increased</p> <p><b>Milling:</b> Separation of grains into fractions and elimination of the toxic portions (bran and germ in dry milling)</p> <p><b>Pulsed light</b> (UVC-near IR), during 300 μs, up to 5 times/s</p>
<p><b>Chemical treatments</b></p>	<p><b>Ozonation</b>, but nutritional value affected</p> <p><b>Application in feedstuff industry:</b></p> <p><b>AF adsorption/binders:</b> calcium alumino-silicates</p> <p><b>AF decomposition</b> (95-98%): Ammoniation</p>
<p><b>Biological treatments</b></p>	<p><b>Microbial detoxification</b></p> <p><b>Fermentation, silage</b></p>

## Aflatoxins:

### Analytical methods

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## Aflatoxins: analytical methods

Aflatoxin analysis in food includes 3 main steps:

1. **Sampling**
2. **Sample preparation and sub-sampling**
3. **Analysis**

The approach followed is:

- Get a relatively **large primary sample representing a lot,**
- Grind it to **reduce the particle size and homogenize it,**
- **On a small manageable and representative portion,** perform aflatoxin extraction and detection/quantification

## Aflatoxins: analytical methods

### Appropriate handling of the sample until AF analysis

Sample integrity must be guaranteed, i.e. stability characteristics

Avoid conditions that damage the sample and degrade AF content (moisture, UV light, cross contamination ...)

## Aflatoxins: analytical methods

Variability associated with each step of the aflatoxin test procedure

**Sampling is the main source of error**

And therefore plays a crucial part in the precision of the determination of aflatoxin levels

### Problem «Hot spots of contamination»

**Aflatoxin distribution in a lot is very heterogeneous, especially for food products having large particle size such as dried figs or peanuts**

Aflatoxin distribution in **processed products** is generally **less heterogeneous** than in the unprocessed products (such as grains)



## Aflatoxins: analytical methods

### Example: Aflatoxin distribution in a lot of peanut kernels

- **A small percentage of peanut kernels is contaminated**
  - **Only 0.03 %** for an average aflatoxin concentration in the lot of 5  $\mu\text{g}/\text{kg}$
  - **Less than 1 kernel in 1000 (0.1 %)** is contaminated in a lot of shelled peanuts
- **A single kernel can contain very high aflatoxin levels** : as much as 1100  $\mu\text{g}/\text{kg}$

## Aflatoxins: analytical methods

### Example: Error distribution in peanut lots tested for aflatoxins

#### Individual contributions to the total variability

Aflatoxins in farmers' lots of peanuts

Sample of 2.27 kg, sub-sample of 100 g, AF concentration analysed by HPLC: 100 µg/kg

- **Sampling** 92.7%
- **Sample preparation** 7.2%
- **Sample analysis** 0.1%

(Whitacker et al., 1994: J AOAC Int, 77,107)

## Aflatoxins: analytical methods

The highly unequal distribution of aflatoxins in a lot represent a great challenge to measure the actual level of contamination in the lot

**Risks of misclassification of lots based on the limits of acceptance / rejection**

### Aflatoxin analysis requirements

- **Protect the consumers** (by not accepting contaminated batches)
- **Protect the sellers** (producers ...) (by not rejecting healthy lots)
- **Be defensible before a court of law** in case of dispute

## Sampling method for aflatoxin analysis

### Sampling considerations

A sample taken from a lot must be representative of this lot



**Appropriate sampling method must be applied:**

- **Random sampling:** sample has to be taken in such a way that every kernel in the lot has an equal chance of being chosen
- Sample has to be the accumulation of many small **incremental samples taken at many different locations** throughout the lot
- **Large sample size** for reducing sampling error  
But too large samples cannot be handled and are also expensive



**Sampling plans** with a balance between rigorous statistics and laboratory practices



## Sampling method for aflatoxin analysis

In addition to the maximum levels of AF permitted in food, **provisions for sampling and analytical methods for official control purposes have been implemented** by:

- The countries
- The Codex Alimentarius Commission
- The European Commission

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## Sampling method for aflatoxin analysis

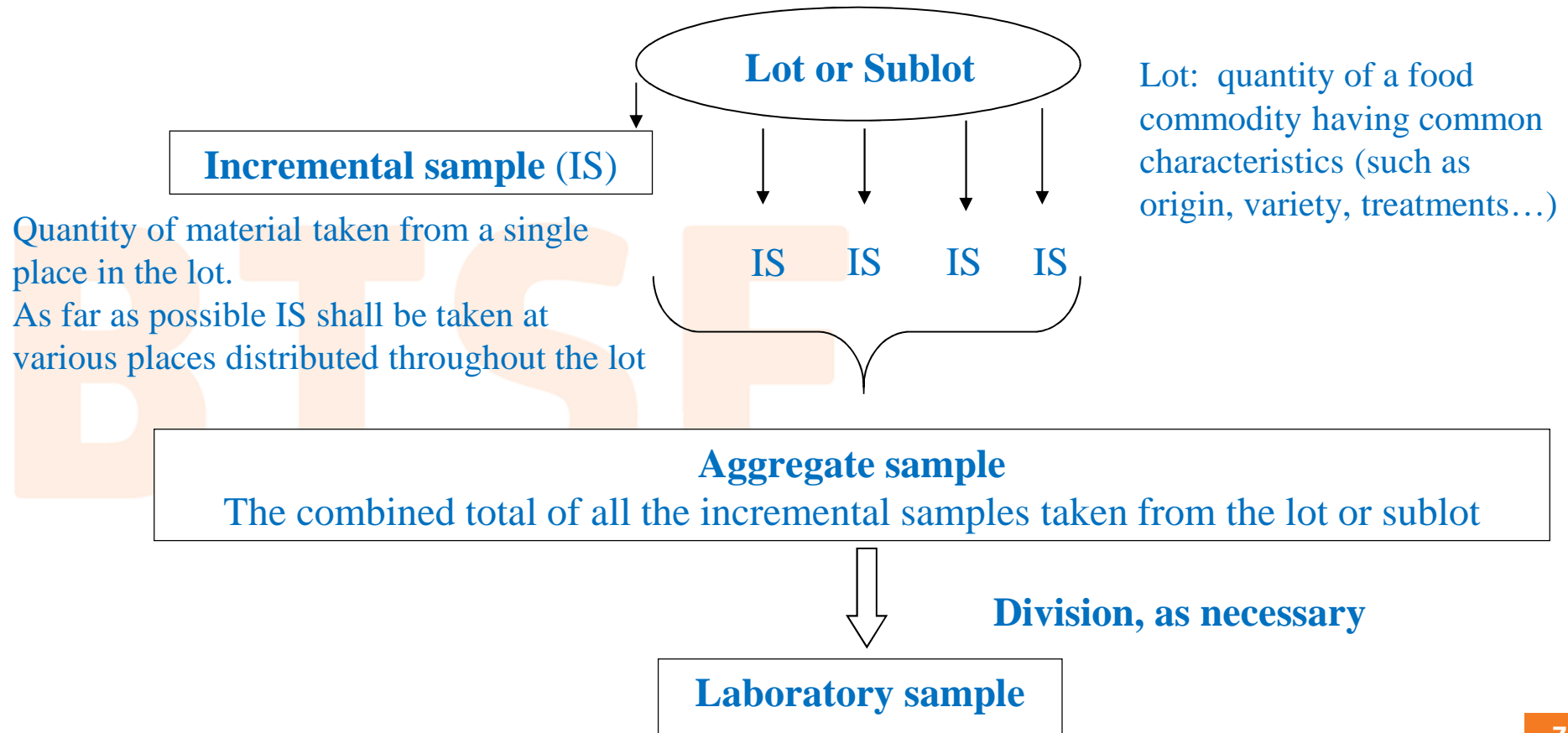
### Commission regulation (EC) No 401/2006

Lays down the methods of sampling and analysis  
for the official control of the levels of mycotoxins in foodstuffs

- Cereals and cereal products
- Dried fruit, including dried vine fruit and derived products, except dried figs
- Dried figs, groundnuts and nuts
- Spices
- Milk and milk products; Infant formulae and follow-on formulae, including infant milk and follow-on milk
- Coffee and coffee products
- Fruit juices including grape juice, grape must, cider and wine
- Solid apple products and apple juice and solid apple products for infants and young children
- Baby foods and processed cereal based foods for infants and young children

## Sampling method for aflatoxin analysis

Commission regulation (EC) No 401/2006





## Sampling method for aflatoxin analysis

### Other EU regulations

- **Commission Regulation (EU) No 519/2014** amending Regulation (EC) No 401/2006 as regards methods of sampling of large lots, spices and food supplements, performance criteria for T-2, HT-2 toxin and citrinin and screening methods of analysis
- **Commission Regulation (EU) No 178/2010** amending Regulation (EC) No 401/2006 as regards groundnuts (peanuts), other oilseeds, tree nuts, apricot kernels, liquorice and vegetable oil



## Sample preparation for aflatoxin analysis

**In order to improve sample representativeness and reduce sample preparation errors:**

- **Sample dry grinding** to reduce the particle size **followed by an homogenization**

**Sample can also be slurried with water (1: 1-1,5)** to produce small size particles with a high-shear mixer

*The sample particle size plays a major role in the variance of the subsampling: more the particles are small, the more ground sample is homogeneous and the variance is small*

- **A division** to obtain a representative and manageable analytical sample

## Aflatoxin analysis

### Include 3 steps:

- **Aflatoxin extraction** with a suitable aqueous organic solvent mixture
- **Extract purification** to remove impurities, and **toxin concentration**, where necessary
- Aflatoxin **detection and quantification**

<b>AF</b>	Very slightly soluble in water Insoluble in nonpolar solvents Very soluble in slightly polar organic solvents (e.g. chloroform and methanol)
	Fluorescent under UV light AFB1, AFB2: blue fluorescence AFG1, AFG2: green fluorescence AFM1: blue-purple fluorescence

## Aflatoxin analysis

### Reference methods (confirmation)

**Chromatographic methods** such as HPLC / fluorimeter

Quantitative method, highly sensitive, accurate and precise

However they are demanding in equipment, expertise and time

### Rapid screening methods

- Immuno-enzymatic kits (ELISA - Enzyme linked immunosorbent assay)
- Immuno-chromatographic tests (LFD – Lateral Flow Device)
- ToxiMet system

## Aflatoxin analysis

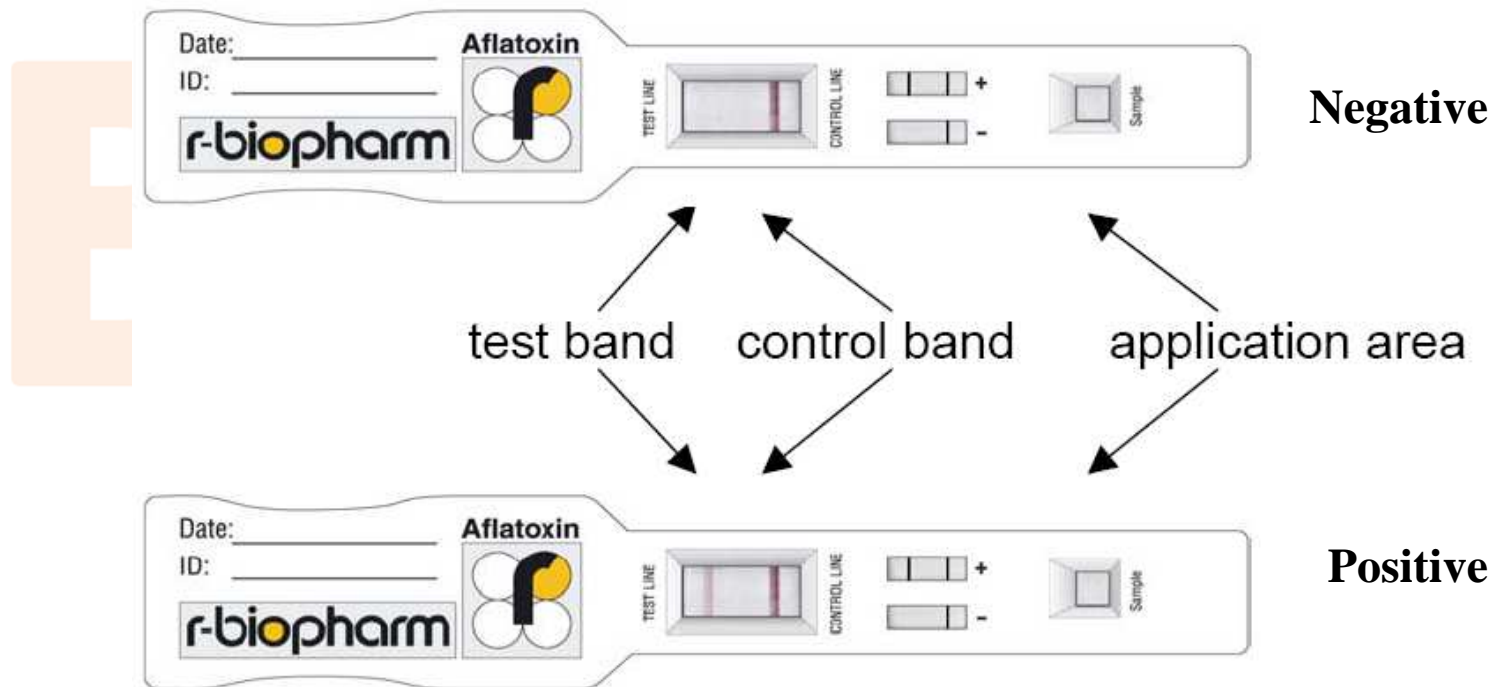
**ELISA= Enzyme Linked ImmunoSorbent Assay**

- **Quantitative analysis of aflatoxins**
- **A microtiter plate spectrophotometer is required for quantification**
- **Sensitivity:  $\mu\text{g}/\text{kg}$  level**
- **Selectivity – specific antibody-antigen interaction**

## Aflatoxin analysis

### Lateral Flow Device - LFD

- Semi-quantitative (visual assessment by observing the development of colored bands) or quantitative (using a spectrophotometer) analysis



## Aflatoxin analysis

ToxiMet system: <http://www.toximet.com/>

Analysis includes the following steps:

1. **Take a representative sample** of the matrix to be tested
2. **Extract toxin** with an aqueous organic solvent and filter
3. **Clean-up the filtrate** with toxin **purification cartridge (ToxiSep)**
4. Load the purified extract on toxin **immobilisation and detection cartridge (ToxiTrace)**
5. Insert ToxiTrace into **ToxiQuant – aflatoxin fluorescence and detection**
6. Read results of aflatoxin concentrations





## Aflatoxin analysis

### Reference Methods: CEN and AOAC

**CEN: European Committee for Standardization**

**AOAC: Association of Analytical Communities**

CEN and AOAC establish performance criteria for mycotoxin analytical methods

Usually based on collaborative studies and expert opinions

Performance criteria fulfil criteria laid down by Regulation (EC) 401/2006

Not mandatory but can be used, e.g. in case of official control and surveillance and case of dispute

9 CEN (<http://www.cen.eu/Pages/default.aspx>) and about 40 AOAC (<http://www.aocofficialmethod.org/>) methods for aflatoxin analysis

## Aflatoxin analysis

**The analytical methods should be evaluated for their performance** (such as recovery, repeatability, reproducibility ...) and regularly checked to ensure the precision and accuracy of the results:

- **Use of internal standards or certified reference materials** with known concentrations of aflatoxins
- **Participation in inter-laboratory tests**  
Each laboratory receives a certified reference material to be tested, and its performance are evaluated relative to the concentration and other laboratories

Regulation (EC) 401/2006, CEN and AOAC set performance criteria for methods of aflatoxin analysis





**THANK YOU FOR YOUR ATTENTION**

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